

VOLVO PENTA

Cooling System



NEW

18-8539 MOUNTING KIT
Volvo 4 Cylinder B20 2.3 and 2.5L (Models: AQ 120, 125, 131, 140, 145, and 151. BB140, 145, 230, and 250) Volvo 4 Cylinder B20 2.3 and 2.5L (Models: AQ 120, 125, 131, 140, 145, and 151. BB140, 145, 230, and 250)
Used with: 18-1930-1 Manifold

NEW

18-8507 MOUNTING KIT
OMC/Volvo GM Small Block V8 305-350cu.in.
Used with: AP 5711 Riser

NEW

18-8510 MOUNTING KIT
Volvo GM Small Block V8 305-350cu.in.
(Models: AQ and BB200, 205, 211, 231, 225, 260, 271, 290, 311, 500, 501, 570, 571, 572)
Used with: 18-1935-1 Riser

18-4364 AP# 13312 MOUNTING PACKAGE
Replaces Barr 20-0082-P
Use with 18-1999/AP# 5705

18-4461 AP# 5187 HOSE BARB
3/4" - 14 NPT x 1" Hose
Corrosion Resistant Brass Fitting

18-2971 AP# 1196 EXHAUST RISER GASKET
Replaces: 835908-5, 856039-3
Use with 18-1935-1/AP# 5705

PKG. OF 4

18-2991 AP# 1157 EXHAUST MANIFOLD GASKET
Replaces: 855967-6, 855383
Use with 18-1930-1/AP# 5710 Manifold
AQ200, 225, 260, 271, 290, 311

PIPE PLUGS

Sierra #	AP #	Thread Size	Description
18-4257	5188	1/4"	Blacksteel Plug
18-4258	5151	3/4"	Blacksteel Plug
18-4263	5181	1/8" - 27 NPT	Pipe Plug
18-4264	5182	3/8" - 18 NPT	Pipe Plug

18-9004/AP# 3914 Pipe Sealant with Teflon is recommended for use on plug threads.

CYLINDER BLOCK DRAIN TAPS

Sierra #	AP #	Replaces:
18-4216	—	807036-9
18-4217	5104	82744-4
18-4218	5154	82745-1
18-4219	—	829592-5

18-3223/AP# 5154B
Bulk pack of 12 (18-4218/AP# 5154)
Use with most OEM manifolds

CYLINDER DRAIN TAP APPLICATION

Model	Thread Size	Sierra Tap	AP Tap
MD1A,B,2A,B,3B, 5A,B,MD6A	10 x 1	18-4216	—
AQ90,95,100,105,110, 115,120,130,140A, 145A,B,151A,B,170,171A, MB18,20,BB30,100, MD19,21,32	1/8" NPT	18-4217	5104
AQ90,95,100,110,115, 120,125A,B,130,131A, 140A,145A,B,151A,B, 171A,MB18,MB20,BB30, 100,AQD40,AQAD40, TMD40	1/4" NPT	18-4218	5154
MD5C,11C,D,17C,D	1/8" NPT	18-4219	—

PKG. OF 2

18-2854 AP# 1499 EXHAUST RISER GASKET
Replaces: Barr 01-0107
Use with 18-1999/AP# 5705

18-2949 AP# 099 MANIFOLD GASKET
Replaces: Barr CHV-47-000
Use with 18-1997-1/AP# 5517 and 18-1931-1/AP# 5515
AQ200, 225, 260, 271, 290, 311