



INTERNAL ENGINE COMPONENTS

Bearings

Model	Serial Number	ROD BEARING			MAIN BEARING			CAM BEARING
		Std.	.010	.020	Std.	.010	.020	
215 Ford	2781153 & Up	18-1336	-	-	-	-	-	-
225 Ford	3385721 & Up	18-1329	18-1330	-	-	-	-	-
225 GM	1536920 - 2278646	18-1329	18-1330	-	-	-	-	18-1313
225 GM	2278647 - 2399397	18-1329	18-1330	-	18-1317	18-1316	-	18-1313
225 GM	2399398 & Up	18-1308	18-1309	18-1341	18-1300	18-1301	18-1302	18-1313
228 GM	4765100 & Up	18-1308	18-1309	18-1341	18-1300	18-1301	18-1302	18-1313
230 GM (IB)	5907058 & Up	18-1308	18-1309	18-1341	18-1300	18-1301	18-1302	18-1313
230/5.0L GM (IB)	B522506 & Up	18-1308	18-1309	18-1341	18-1300	18-1301	18-1302	18-1313
230 GM	6218462 & Up	18-1308	18-1309	18-1341	18-1300	18-1301	18-1302	18-1313
230/5.0L-LX (GM)	B525982 & Up	18-1308	18-1309	18-1341	18-1300	18-1301	18-1302	18-1313
233 Ford	4173000 - 4902304	-	-	-	-	-	N.L.A.	-
250 GM	2314301 - 2639854	18-1308	18-1309	18-1341	18-1300	18-1301	18-1302	18-1313
250 GM	4768000 - 4908849	18-1308	18-1309	18-1341	18-1300	18-1301	18-1302	18-1313
255 Ford	3258728 & Up	-	-	-	-	-	N.L.A.	-
255 GM	4175500 & Up	18-1308	18-1309	18-1341	18-1300	18-1301	18-1302	18-1313
260 GM	4908850 - 6218461	18-1308	18-1309	18-1341	18-1300	18-1301	18-1302	18-1313
260/5.7 (GM)	B525982 & Up	18-1308	18-1309	18-1341	18-1300	18-1301	18-1302	18-1313
260 GM ((IB))	5907058 & Up	18-1308	18-1309	18-1341	18-1300	18-1301	18-1302	18-1313
260/5.7L GM (IB)	B522506 & Up	18-1308	18-1309	18-1341	18-1300	18-1301	18-1302	18-1313
270 GM	2851074 - 3077735	18-1308	18-1309	18-1341	18-1300	18-1301	18-1302	18-1313
280 GM	4176250 & Up	18-1308	18-1309	18-1341	18-1300	18-1301	18-1302	18-1313
300 MR/TRS (GM)	6668677 & Up	18-1308	18-1309	18-1341	18-1300	18-1301	18-1302	18-1313
320 GM (EFI)	A543605 & Up	18-1308	18-1309	18-1341	18-1300	18-1301	18-1302	18-1313
320 GM (EFI) Bravo	B157603 & Up	18-1308	18-1309	18-1341	18-1300	18-1301	18-1302	18-1313
325 GM	2278747 & Up	18-1334	18-1333	18-1332	18-1315	-	-	-
330 GM	4623115 & Up	18-1334	18-1333	18-1332	18-1315	-	-	-
330 GM/W.B.W.	6083045 & Up	18-1334	18-1333	18-1332	18-1315	-	-	-
340/7.4LGM(IB)	5889914 & Up	18-1334	18-1333	18-1332	18-1315	-	-	-
350 GM	3780450 & Up	18-1334	18-1333	18-1332	18-1315	-	-	-
350 GM Magnum	A635178 & Up	18-1308	18-1309	18-1341	18-1300	18-1301	18-1302	18-1313
350 (Magnum Tourney SKI)	D505450 & Up	18-1308	18-1309	18-1341	18-1300	18-1301	18-1302	18-1313
370 TRS-GM	6721528 & Up	18-1334	18-1333	18-1332	18-1315	-	-	-
390 GM	2781129 - 2825059	18-1334	18-1333	18-1332	18-1315	-	-	-
420 GM	A398941 & Up	18-1334	18-1333	18-1332	18-1315	-	-	-
425 GM	A398941 & Up	18-1334	18-1333	18-1332	18-1315	-	-	-
454 GM Magnum	A631894 & Up	18-1334	18-1333	18-1332	18-1315	-	-	-
454 Magnum Bravo (GM)	B840126 & Up	18-1334	18-1333	18-1332	18-1315	-	-	-
454 Magnum Bravo Generation V)	D805069 & Up	18-1334	18-1333	18-1332	18-1315	-	-	-
454 EFI	F115700 & Up	18-1334	18-1333	18-1332	18-1315	-	-	-
470	4208730 & Up	See specific application chart on page 470						18-1340
485	5685394 & Up	See specific application chart on page 470						18-1340
488	6170297 & Up	See specific application chart on page 470						18-1340
502 Magnum Bravo (GM)	C878221 & Up	18-1334	18-1333	18-1332	18-1315	-	-	-
502 Magnum Bravo Generation V)	D824589 & Up	18-1334	18-1333	18-1332	18-1315	-	-	-
502 EFI	D840650 & Up	18-1334	18-1333	18-1332	18-1315	-	-	-
888 Ford	3108723 & Up	18-1336	18-1325	18-1326	18-1323	18-1324	-	-
898/198 GM	4762210 & Up	18-1308	18-1309	18-1341	18-1300	18-1301	18-1302	18-1313
5.7 GM (SKI)	A338553 & Up	18-1308	18-1309	18-1341	18-1300	18-1301	18-1302	18-1313
5.7 Bravo (GM)	B525982 & Up	18-1308	18-1309	18-1341	18-1300	18-1301	18-1302	18-1313
7.4L Bravo GM	B771113 & Up	18-1334	18-1333	18-1332	18-1315	-	-	-
7.4L Bravo (GEN V)	D603118 & Up	18-1334	18-1333	18-1332	18-1315	-	-	-
7.4L W/HURTH (IB)	C391564 & Up	18-1334	18-1333	18-1332	18-1315	-	-	-
7.4L (IB/LHR/GENV)	D715494 & Up	18-1334	18-1333	18-1332	18-1315	-	-	-
8.2L W/HURTH (IB)	C878221 & Up	18-1334	18-1333	18-1332	18-1315	-	-	-
8.2L (IB) (Generation V)	D857200 & Up	18-1334	18-1333	18-1332	18-1315	-	-	-

BEARING APPLICATION CONTINUED ON NEXT PAGE

INT. ENG.