


INTERNAL ENGINE COMPONENTS

Bearings




INT. ENG.



ROD BEARINGS

Part #	Size	Replaces Mercruiser:
18-1133	.020	68704A3
18-1135	.002	68704A2
18-1136	.010	68704A4
18-1148	Std.	68704A1
18-1308	Std.	23-85701
18-1309	.010	23-85704
18-1327	Std.	23-11992
18-1329	Std.	23-85677
18-1330	.010	23-85680
18-1332	.020	23-85729
18-1333	.010	23-85691
18-1334	Std.	23-85726
18-1336	Std.	23-56116
18-1337	.010	23-811858
18-1338	.020	23-811859
18-1341	.020	23-85705


Rod bearings sold individually,
1 per rod



MAIN BEARINGS

Part #	Per Eng.	Size	Replaces Mercruiser:	Part #	Per Eng.	Size	Replaces Mercruiser:
18-1131	4	.010	74313A4	18-1311 ^②		Std.	23-801793
18-1132	4	.020	74313A3	18-1312 ^②		.010	23-801795
18-1137 ^①	1	.020	15103-A3	18-1314 ^②		.020	23-818477
18-1138 ^①	1	.010	15103-A4	18-1315 ^②		Std.	23-818473
18-1147	4	Std.	74313A1	18-1316 ^②		.010	23-818471
18-1149 ^①	1	Std.	15103A1	18-1317 ^②		Std.	23-818469
18-1300 ^②		Std.	23-818465	18-1321 ^②		Std.	23-801801
18-1301 ^②		.010	23-818467	18-1323 ^②		Std.	23-801816
18-1302 ^②		.020	23-818468	18-1335 ^②		.010	23-818476

① Thrust bearing ② Complete engine set



CAM BEARINGS

Part #	Per Eng.	Replaces Mercruiser:
18-1305	1 ^②	23-85684
18-1313	1 ^②	23-85674
18-1331	1 ^②	23-85720
18-1339	1 ^②	23-43293
18-1340	5 ^②	23-67484

Mercruiser Bearing Application		ROD BEARING			MAIN BEARING			CAM BEARING
Model	Serial Number	Std.	.010	.020	Std.	.010	.020	
120/2.5L	1666601 & Up	18-1329	18-1330	-	18-1317	18-1316	-	18-1331 ^①
140	2508261 - 3462607	18-1308	18-1309	18-1341	18-1317	18-1316	-	18-1331
140	3462608 - 5157668	18-1308	18-1309	18-1341	18-1317	18-1316	-	18-1339
140	5157669 - 6229717	18-1308	18-1309	18-1341	18-1317	18-1316	-	18-1339
140/3.0L	6229718 & Up	18-1308	18-1309	18-1341	18-1317	18-1316	-	18-1339
3.0/3.0LX	C856559 & Up	18-1308	18-1309	18-1341	18-1317	18-1316	-	18-1339
140 (6cyl)	1538930 - 1725960	18-1329	18-1330	-	N.L.A.	N.L.A.	N.L.A.	N.L.A.
150	1666495 - 2048046	18-1329	18-1330	-	N.L.A.	N.L.A.	N.L.A.	N.L.A.
160	2048022 - 2770031	18-1329	18-1330	-	-	-	-	-
165	2770032 & Up	18-1329	18-1330	-	-	-	-	-
165 (4 cyl.)	6916779 & Up	See specific application chart on page 470						18-1340
170 (4 cyl.)	6916779 & Up	See specific application chart on page 470						18-1340
180/3.7L-LX (4 cyl)	6916779 & Up	See specific application chart on page 470						18-1340
175/4.3L (262 CID)	B527955 & Up	18-1327	18-1337	18-1338	18-1311	18-1312	-	-
4.3L Generation II	D714107 & Up	18-1327	18-1337	18-1338	18-1311	18-1312	-	-
185 (229 CID)	6330183 & Up	-	-	-	18-1300	18-1301	18-1302	18-1313
185 (262 CID)	A331455 & Up	18-1327	18-1337	18-1338	18-1311	18-1312	-	-
190 GM	1564539 - 1730903	18-1329	18-1330	18-1328	-	-	-	18-1313
190 (4 cyl)	6916779 & Up	See specific application chart on page 470						18-1340
200	2453769 - 2712072	18-1308	18-1309	18-1341	18-1317	18-1316	-	18-1331
200 GM	6218462 & Up	18-1308	18-1309	18-1341	18-1300	18-1301	18-1302	18-1313
200/5.0L	B525982 & Up	18-1308	18-1309	18-1341	18-1300	18-1301	18-1302	18-1313
205 (262 CID)	A331455 & Up	18-1327	18-1337	18-1338	18-1311	18-1312	-	-
205/4.3L-LX (262 CID)	B527955 & Up	18-1327	18-1337	18-1338	18-1311	18-1312	-	-
4.3LX Generation II	D714370 & Up	18-1327	18-1337	18-1338	18-1311	18-1312	-	-

① For S/N 4469865 and below only, for S/N 4469866 and above use **18-1339**.