



# INTERNAL ENGINE COMPONENTS

## Lifters/Camshafts/Timing Kits Pistons/Piston Rings

LIFTER/CAMSHAFT/TIMING KIT APPLICATION							
Eng. Model	Lifter	Camshaft	Timing Chain Kit	Eng. Model	Lifter	Camshaft	Timing Chain Kit
<b>OMC</b>				<b>VOLVO (Cont.)</b>			
<b>GM</b>				<b>GM</b>			
2.5L/153 CID	18-1402	—	—	5.0L/305 CID	18-1402 ⑤	18-1484	18-1455 ②
3.0L/181 CID	18-1402	18-1481	—	5.7L/350 CID	18-1402 ⑤	18-1484	18-1455 ②
1-6/250 CID	18-1402	—	—	7.4L/454 CID	18-1403	—	—
4.3L/V-6	18-1402 ⑤	—	—	<b>FORD</b>			
5.0L/305 CID	18-1402 ⑤	18-1484	18-1455 ②	5.0L/302 CID	18-1401	—	—
5.7L/350 CID	18-1402 ⑤	18-1484	18-1455 ②	5.8L/351 CID	18-1401	—	—
7.4L/454 CID	18-1403	—	18-1450	<b>CHRIS CRAFT/CRUSADER/PLEASURECRAFT</b>			
<b>FORD</b>				<b>GM</b>			
5.0L/302 CID	18-1401	—	—	4.3L/V-6	18-1402 ⑤	—	—
5.8L/351 CID	18-1401	—	—	5.0L/305 CID	18-1402 ⑤	18-1484	18-1455 ②
<b>VOLVO</b>				5.7L/350 CID	18-1402 ⑤	18-1484	18-1455 ②
<b>GM</b>				7.4L/454 CID	18-1403	—	—
3.0L/181 CID	18-1402	18-1481	—	② For chain drive only			
4.3L/V-6	18-1402 ⑤	18-1486 ⑥	—	⑤ For roller camshafts use 18-1400			
				⑥ For roller camshafts use 18-1487			

### ALL PISTONS ARE SUPPLIED COMPLETE WITH PISTON RINGS, WRIST PIN AND CIRCLIPS.



RINGS			
STD	REPLACES MERCURUISER	OMC / VOLVO	CRUSADER
18-3928	39-74381A1	—	—
18-3937	39-17464	14089025	12370
18-3937	—	328506	—
18-3937	—	3853960	—
18-3937	—	914555	—
18-3937	—	3853268	—
18-3940	39-67127	328536	30184
18-3942	39-67132	—	—
18-3944	39-75609	370409	33302
<b>.020</b>			
18-3929	—	—	—
18-3939	39-66217	3854252	—
18-3939	—	914556	—
18-3950	—	N/A	—
<b>.030</b>			
18-3930	39-75423	—	—
18-3938	39-17465	14089026	—
18-3938	—	328516	—
18-3938	—	914557	—
18-3938	—	—	12372
18-3941	39-67128	328541	30185
18-4180	736-2343	—	—
18-4161	733-3819	3853340	—
	733-803850T	—	—
18-4169	734-4858	—	—

PISTONS			
STD	REPLACES MERCURUISER	OMC / VOLVO	CRUSADER
18-4109	778-9441A3 759-80661A7	—	—
18-4169	734-4858	—	—
18-4168	735-9430	—	—
18-4171	737-6523	—	—
18-4173	735-6370	14077948	7080330 ①
18-4173	735-9686	3911020	—
18-4173	735-808674 735-850097	—	—
18-4181	735-6538	364702	—
18-4168	735-9430	—	—
18-4179	735-9716,T1	—	—
18-4179	—	—	33706 ①
18-4176	749-4058	—	—
18-4171	737-6523	—	30246
18-4162	734-4858	—	—
<b>.020</b>			
18-4183	—	—	—
18-4160	733-3818	3853477	—
18-4184	—	—	—
18-4118	—	—	—
18-4188	—	N/A	—
18-4187	—	N/A	—
18-4185	—	—	—
18-4186	—	—	—
18-4177	749-4060	—	—
18-4189	—	—	—
<b>.030</b>			
18-4166	733-2279	—	—
18-4191	—	—	—
18-4170	734-4860	—	—
18-4134	778-9441A5 759-80661A8	—	—
18-4164	735-6371	14077949	7080350 ①
18-4164	735-9687 735-85009	3911023	—
18-4182	735-6617	364704	—
18-4164	435-6371	—	—
18-4164	735-9687	—	—
18-4178	735-9715	—	33708 ①
18-4193	—	—	—
18-4172	737-6615	—	30249
18-4163	737-5537	—	—

① Piston & Pin only

**INBOARD**