



JOHNSON/EVINRUDE (OMC) Gearcase V-6 (Typical)

Figure #	Description	Sierra #	AP#	O.E.M. #	Qty.	Figure #	Description	Sierra #	AP#	O.E.M. #	Qty.
1.	Housing, Gearcase	—	—	438050	1	32.	Bearing Housing Assembly	—	—	389455	1
2.	Shift Rod (long)	—	—	324407	1	33.	Pin, Housing	—	—	331880	1
2.	Shift Rod (x-long)	—	—	324408	1	34.	Spring, Detent	—	—	911962	1
3.	Cover & Shift Rod	—	—	435482	1	35.	Ball, Detent	—	—	160084	1
4.	Gasket, Shift Housing	18-0110 ①	975	324670	1	36.	Pin, Shift Lever	—	—	328825	1
5.	O-Ring, Shift Rod	18-7137 ①	166	318372	1	37.	Cradler, Shifter	—	—	334163	1
6.	Magnetic Drain Screw	18-2387	—	318544	2	38.	Shaft	—	—	322941	1
7.	O-Rings, Plugs	18-7145 ①	478	333572	2	39.	Shifter	—	—	322938	1
8.	Trim Tab	—	—	327640	1	40.	Thrust Washer, Forward Gear	18-0199	2793	327669	1
9.	Drive Shaft (long)	see application chart	—	435755	1	41.	Thrust Bearing, Forward Gear	18-1370	2774	389042	1
9.	Drive Shaft (x-long)	see application chart	—	435756	1	42.	Screw, Retainer	18-2377	5193	316563	4
10.	Bearing, Pinion	18-1117	2762	387817	1	43.	Sliding Clutch	18-2216	2734	337774	1
11.	Gear Set, Forward & Pinion	18-2211	2903	435020	1	44.	Pin, Clutch Dog	—	—	313448	1
12.	Nut, Pinion	18-3718	—	314730	1	45.	Spring, Clutch Dog Pin	18-2399	2787	324369	1
13.	Oil Seal, Upper	18-2061 ①	025	329922	1	46.	Propeller Shaft	18-2187	1995	395209	1
14.	Oil Seal, Lower	18-2062 ①	026	329923	1	47.	Gear, Reverse	18-2215	2909	910994	1
15.	Bearing Housing	—	—	438963	1	48.	Thrust Bearing, Reverse Gear	18-1366	2771	382408	1
16.	O-Ring Bearing Housing	18-7130 ①	263	314728	1	49.	Thrust Washer, Reverse Gear	18-0195	2789	314731	1
17.	Shim (.003)	18-2229	2921	323362	AR	50.	Retainer Plate Bearing Housing	—	—	321174	1
17.	Shim (.004)	18-2230	2924	323361	AR	51.	Retaining Rings	—	—	321171	2
17.	Shim (.005)	18-2231	2927	314745	AR	52.	O-Ring, Bearing Housing	18-7133 ①	250	305123	1
18.	Thrust Washer, Pinion	18-0200	2792	327656	1	53.	Carrier Bearing (Fore)	18-1351	2752	382407	1
19.	Thrust Bearing, Pinion	18-1365	2773	387665	1	54.	Bearing Housing	—	—	397094	1
20.	Grommet	18-2704 ②	1456	320943	1	55.	Roller Bearing (Aft)	18-1158	2126	387247	1
21.	Pump Cover	18-3131 ②	1406	338893	1	56.	Oil Seals, Prop Shaft	18-2002 ①	238	320862	2
22.	O-Ring, Drive Shaft	18-7158 ②	205	310585	1	57.	Thrust Washer	18-4223	1286	333592	1
23.	Grommet, Water Tube	18-2703 ②	1455	314008	1	58.	Propeller Bushing Assembly	—	—	387157	1
24.	Housing, Water Pump	18-3130 ②	011	395040	1	59.	Propeller	—	—	various	1
25.	Cup & Plate Assembly	18-3346 ②	1399	330379	1	60.	Spacer, Prop Nut	18-4231	574	320570	1
26.	Screw, Bearing Housing	18-3346 ②	1399	317627	4	61.	Nut, Propeller	18-3708	—	398042	1
27.	Impeller	18-3059 ②	010	397131	1	62.	Cotter Pin, Prop Nut	18-3741	573	306394	1
28.	Seal, Impeller Housing	—	—	331353	1	63.	Gear Housing Seal Kit	18-2623	—	396353	1
29.	Key, Impeller	18-3299 ②	1408	331107	1	64.	Water Pump Repair Kit (with housing)	18-3392	013	434421	1
30.	Cup & Plate Assembly	18-3346 ②	1399	330380	1						
31.	Detent, Shifter	—	—	323946	1						

① Contents of Gear Housing Seal Kit **18-2623**
 AR As required
 ② Contents of Water Pump Kit **18-3392**

OUTBOARD